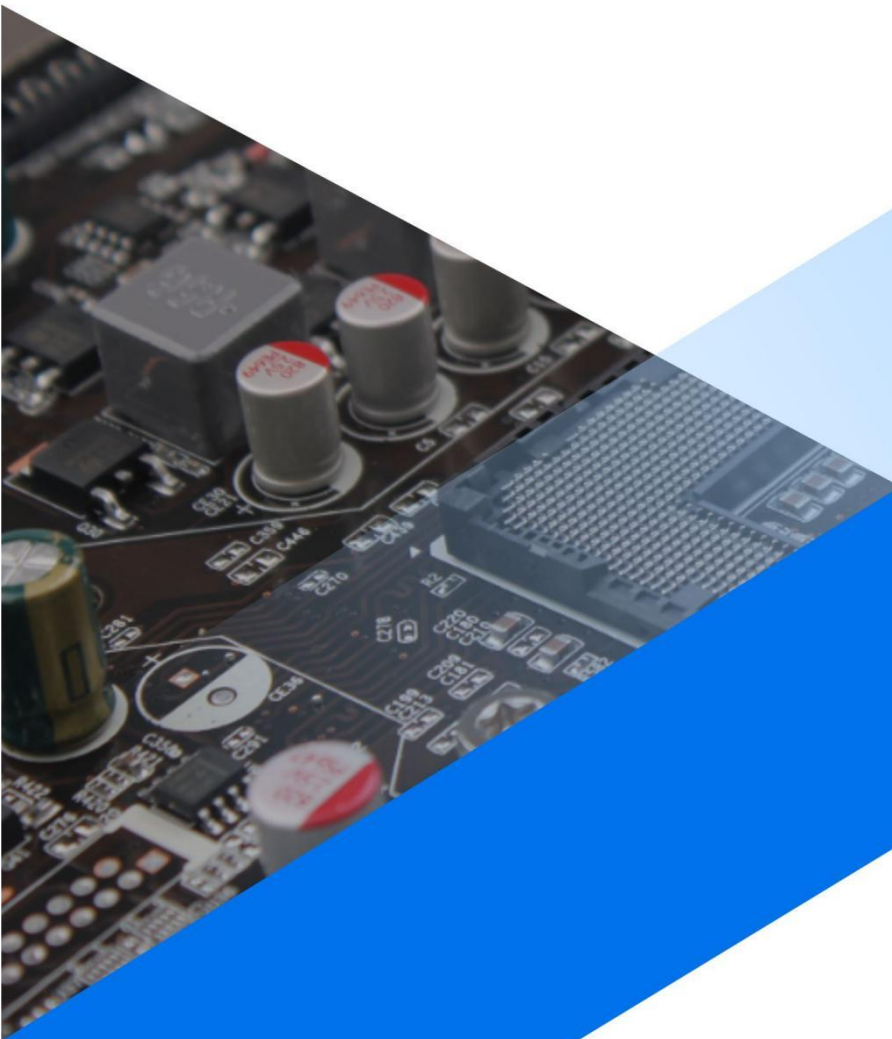
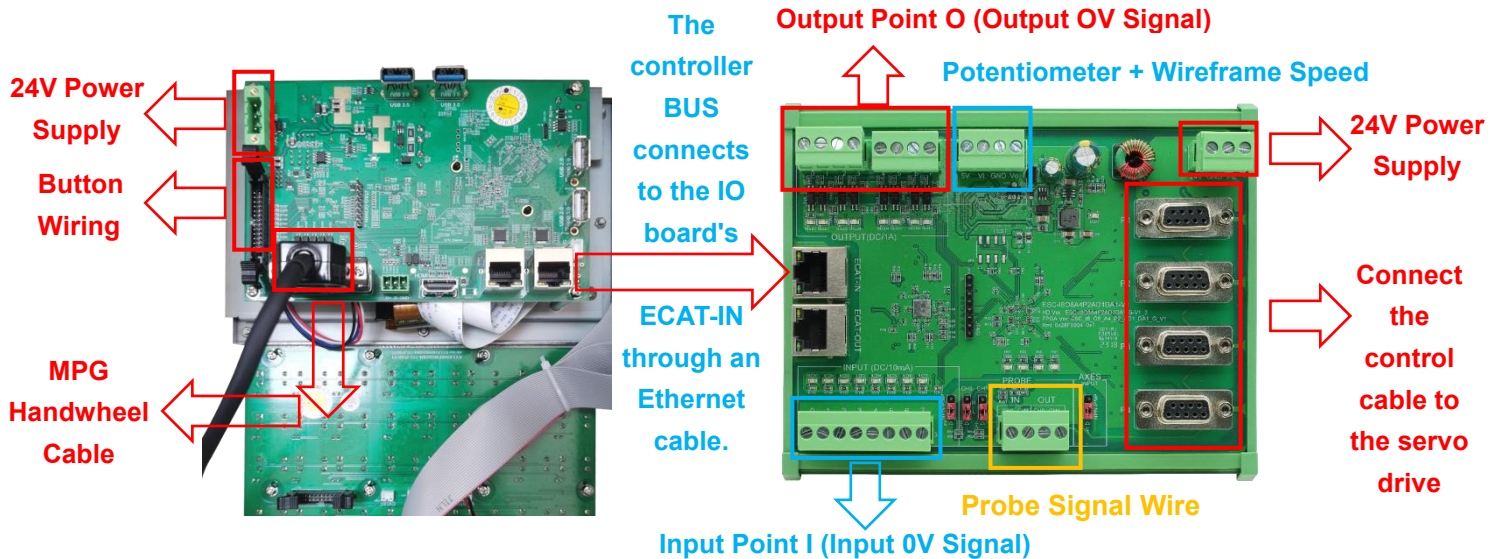


SP6-2 Axis B4 Wiring Instructions

Version No: F202312XD-EN

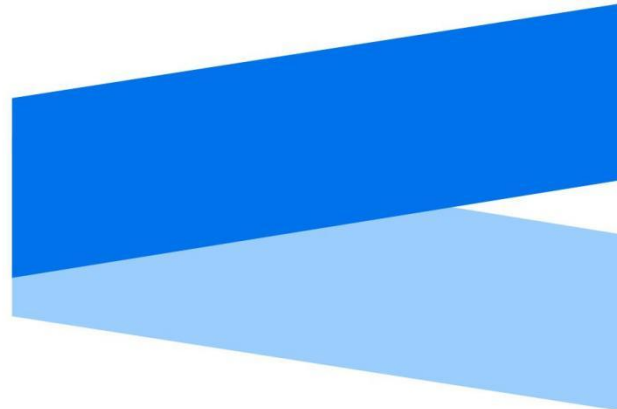




208 -B-7 Inch I/O Configuration

I00	Drawbar	O00	Wireframe Start
I01	X-Origin	O01	Cylinder D1
I02	Z-Origin	O02	Cylinder D2
I03	Reserved	O03	Cylinder D3
I04	Wireframe Alarm	O04	Cylinder D4
I05	Out of Material	O05	Running Light
I06	Runaway Alarm	O06	Standby Light
I07	Reserved	O07	Alarm Light
CN1 Line Allocation for the Drive		P1	X Cam
		P2	Y Feed
Probe Wiring		IN-CH1	Probe
Pause, Inch Buttons		MPG 19 Pin	Pause
		MPG 20 Pin	Inch
Handwheel		MPG 1\2\9\8 Pin	A/B Positive/Negative

Yaskawa CN1 (50 PIN)	Sanyo CN1 (50PIN)	FINGER Controller (9-Pin Male)		Pin Names
7	28	1	Yellow	Pulse+
8	29	2	Brown	Pulse-
11	26	3	Green	Dir+
12	27	4	Light Green	Dir-
29	46	6	Pink	Servo Alarm
40	37	7	Purple	Servo ON
30	25	8	Red	24V Negative
47/15	49/50	9	Black	24V Positive



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Official Wechat